

Qty.	Type of equipment	Year of manufacture	Max.turning diameter	Max.turning length/ milling height	Max.bar diameter
CNC lathes					
1	Mori Seiki NL 1500MC	2010	350 mm	515 mm	52 mm
1	Mori Seiki Duraturn 2050MC	2008	340 mm	435 mm	65 mm
2	Gildemeister CTX 400+ C axis	2001	300 mm	500 mm	65 mm
1	Gildemeister CTX 400	2000	300 mm	500 mm	65 mm
1	YCM TC36	2008	550 mm	1200 mm	86 mm
1	YCM TC46	2012	750 mm	1650 mm	115 mm
2	YCM GT 250MA + robotic loading	2008	270 mm	560 mm	52 mm
2	Neway NL 201H	2012	200 mm	360 mm	55 mm
1	Microcut BNC-2260X	2012	500 mm	1500 mm	80 mm
12					
Turning-milling centres					
1	Mori Seiki NL 1500SY	2012	350 mm	515 mm/ 100 mm	52 mm
1	Mori Seiki NL 2500SY	2009	400 mm	700 mm/ 100 mm	90 mm
1	Mori Seiki NL 2500Y	2003	400 mm	700 mm/ 100 mm	90 mm
1	Mori Seiki NTX 1000SZM	2011	270 mm	420 mm/ 200 mm	52 mm
3	DMG Mori CLX450	2018	400 mm	600 mm/ 120 mm	80 mm
3	DMG Mori CLX350	2018/2022	300 mm	500 mm/ 80 mm	66 mm
10					
CNC turning automates					
1	Citizen A32	2010	32 mm	300 mm	32 mm
1	Citizen L32XII	2016	32 mm	300 mm	32 mm
2	Citizen L32X LfV	2021/2023 02	32 mm	300 mm	32 mm
1	Citizen L20X LfV	2022	20 mm	200 mm	20 mm
1	Citizen L20X	2019	20 mm	200 mm	20 mm
3	Mori Seiki NL 1500SY	2012	45 mm	115 mm	45 mm
9					

Qty.	Type of equipment	Year of manufacture	X/Y/Z axis travel
5 axis milling			
1	DMU 85 mono BLOCK	2013	850x850x650 mm
1	DMU 70 eco	2015	750x600x520 mm
1	Mori Seiki NMW 5000DCG	2008	730x510x510 mm
2	Awea FCV 620 + robotic loading	2019	635x535x460 mm
5	DMU 50 eco	2013	500x450x400 mm
1	DMG 50 evolution	1999	500x380x400 mm
1	Brother Speedio M200X3 + robotic loading	2020	200x400x300 mm / \varnothing 200 mm turning
1	FANUC Robodrill - L	2022	700x400x400 mm
2	FANUC Robodrill - M + robotic loading	2022	500x400x400 mm
15			
Vertical milling centres			
2	AWEA AV-1250	2014	1250x620x620 mm
2	YCM MV 106A	2006	1020x600x600 mm
1	YCM NXV 1020A	2018	1020x520x540 mm
1	YCM MV 66A	2006	660x510x560 mm
1	YCM FP 66A	2012	660x510x400 mm
6	YCM NXV 560A	2018	560x410x450 mm
3	FANUC Robodrill - M + robotic loading	2022	500x400x400 mm
1	FANUC Robodrill - M	2021	500x400x400 mm
17			
Horizontal milling centres			
1	Mori Seiki NH 5000DCG	2009	730x730x850 mm
Large scale machining			
1	FPT Verus	2015	6000x1500x2000 mm / \varnothing 2000 mm turning
1	YCM NDC 4018B-AHC	2017	4200x2200x760 mm
1	Phoenix FM 395ATC	2007	2000x850x710 mm
3			

Qty.	Type of equipment	X/Y/Z working dimensions	Other equipment
1	Horizontal-arm CMM DEA Mercury R	6000x1600x2100 mm	
2	CNC coordinate measurement machines DEA Global/S	1000x700 mm	
1	Image dimension measurement system Keyence IM-8000	300x200 mm	
1	Automatic sprayflood cleaning machine MAFAC JAVA	660x480x338 mm	
1	Spray metal washing machine Ellegelle CR900	∅900x550 mm	
3	Ultrasonic cleaning units Sonoswiss & Elmasonic	450x250x120 mm	
1	Spray painting booth	6000x2000x2000 mm	
1	Steel oxidation (burnishing) line	300x300 mm	
3	Manual welding systems Kemppi FastMig		
3	Welding tables Demmeler		
1	Sandblasting cabin	1000x600 mm	
1	Shot blasting machine with metal abrasives	4000x1200x1900 mm	
1	Glass blasting machine for aluminium and stainless steel	800x600 mm	
1	TDM Tool management system		
1	Contour measurer Mitutoyo Contracer CV-4500		
1	Profile projector Mitutoyo PH-3515		
1	Roundness Measuring System Mitutoyo Roundtest RA-H5200		
6	Surface roughness testers Mitutoyo Surftest SJ-201 / SJ-500		
2	Hardness testers Mitutoyo Rockwell HR-530 & Vickers HV-120		
24	Measurement towers Mitutoyo Linear Height		
3	Automatic band cutting and disc cutting machines		
3	Grinding machines		
3	Conventional turning and milling machines		

End of list / 2022 12
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