

| Qty.                           | Type of equipment            | Year of manufacture | Max.turning diameter | Max.turning length/<br>milling height | Max.bar diameter |
|--------------------------------|------------------------------|---------------------|----------------------|---------------------------------------|------------------|
| <b>CNC lathes</b>              |                              |                     |                      |                                       |                  |
| 1                              | Mori Seiki NL 1500MC         | 2010                | 350 mm               | 515 mm                                | 52 mm            |
| 1                              | Mori Seiki Duraturn 2050MC   | 2008                | 340 mm               | 435 mm                                | 65 mm            |
| 2                              | Gildemeister CTX 400+ C axis | 2001                | 300 mm               | 500 mm                                | 65 mm            |
| 1                              | Gildemeister CTX 400         | 2000                | 300 mm               | 500 mm                                | 65 mm            |
| 1                              | YCM TC36                     | 2008                | 550 mm               | 1200 mm                               | 86 mm            |
| 1                              | YCM TC46                     | 2012                | 750 mm               | 1650 mm                               | 115 mm           |
| 2                              | YCM GT 250MA                 | 2008                | 270 mm               | 560 mm                                | 52 mm            |
| 1                              | Microcut BNC-2260X           | 2012                | 500 mm               | 1500 mm                               | 80 mm            |
| <b>10</b>                      |                              |                     |                      |                                       |                  |
| <b>Turning-milling centres</b> |                              |                     |                      |                                       |                  |
| 4                              | Mori Seiki NL 1500SY         | 2012                | 350 mm               | 515 mm/ 100 mm                        | 52 mm            |
| 1                              | Mori Seiki NL 2500SY         | 2009                | 400 mm               | 700 mm/ 100 mm                        | 90 mm            |
| 1                              | Mori Seiki NL 2500Y          | 2003                | 400 mm               | 700 mm/ 100 mm                        | 90 mm            |
| 1                              | Mori Seiki NTX 1000SZM       | 2011                | 270 mm               | 420 mm/ 200 mm                        | 52 mm            |
| 2                              | DMG Mori CLX450              | 2017                | 400 mm               | 600 mm/ 120 mm                        | 80 mm            |
| 1                              | DMG Mori CLX450              | 2018                | 400 mm               | 600 mm/ 120 mm                        | 80 mm            |
| 2                              | DMG Mori CLX350              | 2018                | 300 mm               | 500 mm/ 80 mm                         | 66 mm            |
| <b>12</b>                      |                              |                     |                      |                                       |                  |
| <b>CNC turning automates</b>   |                              |                     |                      |                                       |                  |
| 1                              | Citizen A32                  | 2010                | 32 mm                | 300 mm                                | 32 mm            |
| 1                              | Citizen L32XII               | 2016                | 32 mm                | 300 mm                                | 32 mm            |
| 1                              | Citizen L20X                 | 2019                | 20 mm                | 200 mm                                | 20 mm            |
| 1                              | Leadwell T5                  | 2004                | 100 mm               | 150 mm                                | 40 mm            |
| 2                              | Neway NL 201H                | 2012                | 200 mm               | 360 mm                                | 55 mm            |
| <b>6</b>                       |                              |                     |                      |                                       |                  |

| Qty.                              | Type of equipment      | Year of manufacture | X/Y/Z axis travel                    |
|-----------------------------------|------------------------|---------------------|--------------------------------------|
| <b>5 axis milling</b>             |                        |                     |                                      |
| 1                                 | FPT Verus              | 2015                | 6000x1500x2000 mm + Ø2000 mm turning |
| 1                                 | DMU 85 mono BLOCK      | 2013                | 850x850x650 mm                       |
| 1                                 | DMU 70 eco             | 2015                | 750x600x520 mm                       |
| 1                                 | Mori Seiki NMW 5000DCG | 2008                | 730x510x510 mm                       |
| 2                                 | Awea FCV 620           | 2019                | 635x535x460 mm                       |
| 5                                 | DMU 50 eco             | 2013                | 500x450x400 mm                       |
| 1                                 | DMG 50 evolution       | 1999                | 500x380x400 mm                       |
| <b>12</b>                         |                        |                     |                                      |
| <b>Vertical milling centres</b>   |                        |                     |                                      |
| 1                                 | YCM NDC 4018B-AHC      | 2017                | 4200x2200x760 mm                     |
| 2                                 | AWEA AV-1250           | 2014                | 1250x620x620 mm                      |
| 2                                 | YCM MV 106A            | 2006                | 1020x600x600 mm                      |
| 1                                 | YCM MV 66A             | 2006                | 660x510x560 mm                       |
| 1                                 | YCM FP 66A             | 2012                | 660x510x400 mm                       |
| 4                                 | YCM NXV 560A           | 2016                | 560x410x450 mm                       |
| 2                                 | YCM NXV 560A           | 2018                | 560x410x450 mm                       |
| 1                                 | YCM NXV 1020A          | 2018                | 1020x520x540 mm                      |
| 1                                 | Phoenix FM 395ATC      | 2007                | 2000x850x710 mm                      |
| <b>15</b>                         |                        |                     |                                      |
| <b>Horizontal milling centres</b> |                        |                     |                                      |
| 1                                 | Mori Seiki NH 5000DCG  | 2009                | 730x730x850 mm                       |

| Qty. | Type of equipment   | X/Y/Z working dimensions |
|------|---|--------------------------|
|      |   | <b>Other equipment</b>   |
| 1    | Horizontal-arm CMM DEA Mercury R                            | 6000 x 1600 x 2100 mm    |
| 2    | CNC coordinate measurement machines DEA Global/S            | 1000 x 700 mm            |
| 1    | Automatic sprayflood cleaning machine MAFAC JAVA            | 660 x 480 x 338 mm       |
| 1    | Ultrasonic cleaning unit Sonoswiss                          | 450 x 250 x 120 mm       |
| 1    | Spray painting booth  | 8000 x 2000 x 2000 mm    |
| 1    | Contour measurer Mitutoyo Contracer CV-4500                 |                          |
| 1    | Roundness Measuring System Mitutoyo Roundtest RA-H5200      |                          |
| 6    | Surface roughness testers Mitutoyo Surftest SJ-201 / SJ-500 |                          |
| 21   | Measurement towers Mitutoyo Linear Height                   |                          |
| 1    | Tool set up equipment Zoller Smile V300                     |                          |
| 4    | Automatic band cutting and disc cutting machines            |                          |
| 3    | Grinding machines   |                          |
| 9    | Conventional turning and milling machines                   |                          |

End of list / 2020 02

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